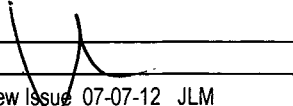


Date: Tuesday, 24/02/2009 12:57:10 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	AUTOMATIC DOOR OPENER KIT	
Job Number :	46060			
Estimate Number :	12943			
P.O. Number :		Part Number :	D412698023	
This Issue :	24/02/2009	S.O. No. :		
Prsht Rev. :	NC	Drawing Number :	IIN D412-698 REV D	
First Issue :	/ /	Project Number :	N/A	
Previous Run :	45050	Drawing Revision :	E	
	Type :	Material :		
	SMALL /MED FAB	Due Date :	25/02/2009	Qty: 12 Um: Each
Written By :				
Checked & Approved By :				
Comment :	Est Rev:A New Issue 07-07-12 JLM est rev B ecn 1207 08.07.03 EC verified by:LL			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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HJ for JLD 09/02/24



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs

DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-698-023 CHG002

S 09/02/26

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs

PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D355211	Door Prop
-----	---------	-----------

S H12



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)

CARBON STEEL GAS SPRING

Batch:

42084 Y10

B45932 12/2/25
 S 09/02/26

4.0	D35945	Door Doubler
-----	--------	--------------

S H12



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)

Door Doubler

batch:

1X 42267 11 B45936

S 9/2/26

5.0	D3594043	Floor Doubler Assembly, LH
-----	----------	----------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)

Floor doubler ass'y LH

Batch:

40476 x 2 B45194 Y10
 S 09/02/24

Date: Tuesday, 24/02/2009 12:57:10 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AUTOMATIC DOOR OPENER KIT

Job Number: 46060

Part Number: D412698023

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D3594044

Floor Doubler Assembly, RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s)

Floor doubler ass'y RH

Batch:

42723 X5

B45195 X7

SS 09/02/24 X12

7.0

D36221

Ball Stud



Comment: Qty.: 2.0000 Each(s)/Unit Total: 24.0000 Each(s)

BALL STUD

Batch:

B45933

SS 09/02/24 X12

8.0

MS21073L5

nut plate



Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s)

nut plate

batch:

M108583

SS 09/02/24 X12

9.0

MS20426AD44

Rivet



Comment: Qty.: 2.0000 Each(s)/Unit Total: 24.0000 Each(s)

Rivet

batch:

M15541

SS 09/02/24 X12

10.0

AN960JD516L

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 24.0000 Each(s)

Washer

Batch:

M14477

SS 09/02/24 X12

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs

INSPECT 100% KITS FOR COMPLETENESS

SS 09/02/24 X12

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs

PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-023

Location:

PPP Rev:

B

9/2/24

SV

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AUTOMATIC DOOR OPENER KIT

Job Number: 46060

Part Number: D412698023

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/26

[Signature]

Comment: Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run : 0.0000Hrs
FINAL INSPECTION/W/O RELEASE

Job Completion



C209/02/26.